



SPECIFICATION SHEET

Specification of Methylene Di isocyanate (MDI)

Appearance	dark colored liquid , or crystals Musty smell, volatile
Melting point	42-44 °C min
Specific Gravity at 18 ° C	1.18
NCO	Min. 33.4 % wt
Isocyanate equivalent weight	Max. 125.8
2,4 MDI contentHydrochloric acid	1.7-2.3 % wt
Ortho- dichlorobenzene	Max. 30 ppm wt
Phenyl isocyanate	Max. 20 ppm wt
Color APHA Y INDEX	Max. 20

